

GILDAN[®]



Fabric Guide

GILDAN SOFTSTYLE®

100% RING SPUN COTTON
153 g/m²

DECORATING TECHNIQUES

DTG

EMBROIDERY

HEAT TRANSFER

SCREEN PRINT

SUBLIMATION

GILDAN PREMIUM COTTON™

100% RING SPUN COTTON
180 g/m²

DECORATING TECHNIQUES

DTG

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SCREEN PRINT

SUBLIMATION

GILDAN HAMMER® T-SHIRTS

100% COMBED RING SPUN COTTON
205 g/m²

DECORATING TECHNIQUES

DTG

EMBROIDERY

HEAT TRANSFER

SCREEN PRINT

SUBLIMATION

GILDAN® HEAVY BLEND™

50% COTTON/50% POLYESTER
285 g/m²

DECORATING TECHNIQUES

DTG

EMBROIDERY

HEAT TRANSFER

SCREEN PRINT

SUBLIMATION

Fiber content varies by color, see color list for exceptions on pages 2.



GILDAN[®]
PREMIUM
Cotton[™]

GILDAN[®]
HAMMER

GILDAN[®]
Softstyle[®]

In line with your needs

No matter what you're hoping to achieve with your next project, there's a Gildan product line that's a perfect fit. We offer everything from 100% cotton, blends and 100% polyester T-shirts, to fleece, performance wear and sport shirts, from classic fit to semi-fitted.



GILDAN[®]
Heavy Blend[™]

⊕ DISCOVER ALL
OUR PRODUCTS
AT MYGILDAN.COM



GILDAN® PREMIUM Cotton™

Gildan Premium Cotton™ shirts, made from cotton, ultra-soft, combed, ring-spun, provide everyday comfort, style, and durability. Boasting a heavyweight pique fabric, the sport shirt combines three color-matched buttons and side seams with side vents for shape retention, to deliver a clean, smart finish. The tees, available in classic fit and contoured semi-fit, lend breathable wearability, and versatility to any ensemble.



XS – 5XL 36 COLORS

CLASSIC FIT

100% RING SPUN COTTON 180 g/m²



S – 2XL 20 COLORS

SEMI-FITTED

100% RING SPUN COTTON 180 g/m²



YXXS – YXL 20 COLORS

CLASSIC FIT

100% RING SPUN COTTON 180 g/m²



XS – 2XL 4 COLORS

CLASSIC FIT

100% RING SPUN COTTON 180 g/m²

Fiber content varies by color, see color list for exceptions on pages 2.
Not all sizes available in all colors.
For color offerings, see T-Shirt colors on page 2.



76500
Adult Raglan T-Shirt

S - 2XL

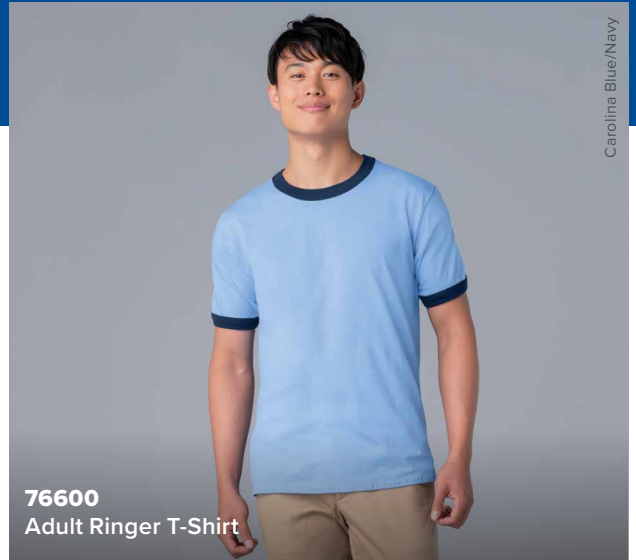
6 COLORS

CLASSIC FIT



100% RING SPUN COTTON

180 g/m²



76600
Adult Ringer T-Shirt

XS - 2XL

4 COLORS

CLASSIC FIT



100% RING SPUN COTTON

180 g/m²



76400
Adult Long Sleeve T-Shirt

XS - 2XL

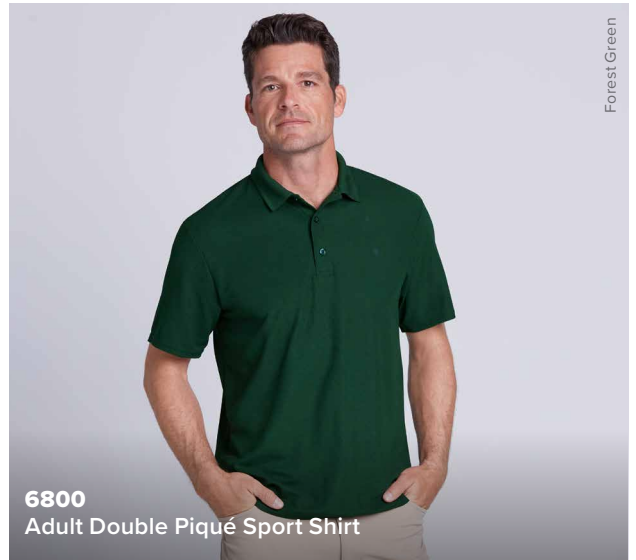
5 COLORS

CLASSIC FIT



100% RING SPUN COTTON

180 g/m²



6800
Adult Double Piqué Sport Shirt

XS - 3XL

10 COLORS

CLASSIC FIT



100% RING SPUN COTTON

220 g/m²

Fiber content varies by color, see color list for exceptions on pages 2.
Not all sizes available in all colors.
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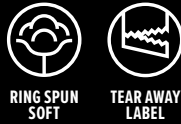
Full collection
shown at
mygildan.com

6 T-SHIRTS
1 SPORT SHIRT
1 TANK TOP

TOP STYLES
76000 - 76500 - 6800



When it comes to combining soft comfort with a modern twist, the Gildan Hammer® collection of t-shirts nails it.



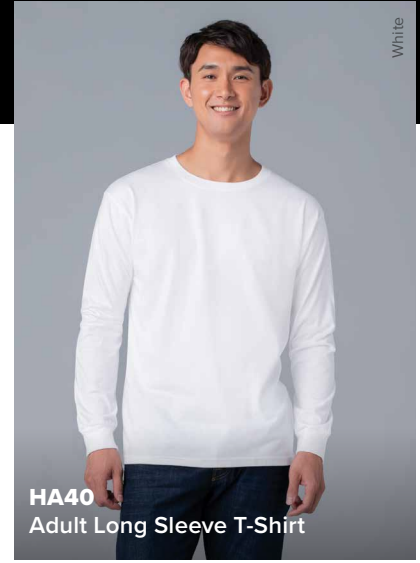
HA00
Adult T-Shirt

XS – 3XL 20 COLORS
MODERN-CLASSIC FIT
100% COMBED RING SPUN COTTON 205 g/m²



HA30
Adult T-Shirt with Pocket

XS – 2XL 4 COLORS
MODERN-CLASSIC FIT
100% COMBED RING SPUN COTTON 205 g/m²



HA40
Adult Long Sleeve T-Shirt

XS – 2XL 4 COLORS
MODERN-CLASSIC FIT
100% COMBED RING SPUN COTTON 205 g/m²

GILDAN Softstyle®

Made with smooth ring spun cotton, this is one collection that really lives up to its name. Softstyle® delivers an easy-to-wear softness and versatility that never gets old.



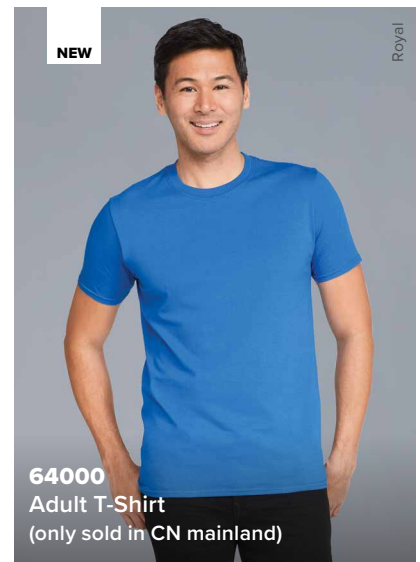
63000
Adult T-Shirt

XS – 3XL 20 COLORS
SEMI-FITTED
100% RING SPUN COTTON 153 g/m²



63V00
Adult V-Neck T-Shirt

XS – 2XL 5 COLORS
SEMI-FITTED
100% RING SPUN COTTON 153 g/m²



64000
Adult T-Shirt
(only sold in CN mainland)

XS – 3XL 8 COLORS
MODERN-CLASSIC FIT
100% RING SPUN COTTON 153 g/m²

Fiber content varies by color, see color list for exceptions on pages 2.
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For color offerings, see T-Shirt colors on page 2.

Full collection
shown at
mygildan.com

GILDAN HAMMER®: 3 T-SHIRTS
GILDAN SOFTSTYLE®: 3 T-SHIRTS

GILDAN®

Heavy Blend™

Offering plenty of thick, cozy warmth in a classically stylish package, Gildan® Heavy Blend™ just may become your new favorite cool-weather go-to. A brushed interior and 50% cotton / 50% polyester yarn not only reduces pilling, but provides a soft fleece feel that was made for chilly mornings. Featuring double needle stitched construction throughout, this collection is as durable as it is comfortable.



RING SPUN
SOFT



TEAR AWAY
LABEL



Navy

88000
Adult Crewneck Sweatshirt

XS – 2XL 7 COLORS

CLASSIC FIT

50% RING SPUN COTTON/
50% POLYESTER 285 g/m²



RS Sport Grey

88500
Adult Hooded Sweatshirt

XS – 2XL 7 COLORS

CLASSIC FIT

50% RING SPUN COTTON/
50% POLYESTER 285 g/m²



White

88600
Adult Full Zip Hooded Sweatshirt

XS – 2XL 7 COLORS

CLASSIC FIT

50% RING SPUN COTTON/
50% POLYESTER 285 g/m²

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Not all sizes available in all colors.
For color offerings, see T-Shirt colors on page 2.

Full collection
shown at
mygildan.com

3 SWEATSHIRTS

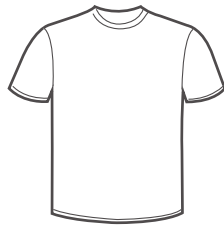
TOP STYLES
88000 - 88500 - 88600

Perfect fit



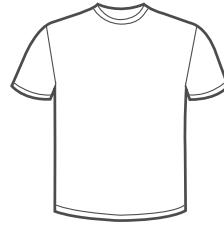
SEMI-FITTED

Scoop neckline, semi-loose cap sleeve, contoured and side-seamed body with a looser fit.



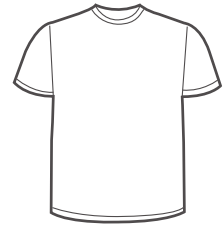
SEMI-FITTED

Standard shoulder, curved closer to body armhole and shorter sleeve.



MODERN-CLASSIC FIT

Dropped shoulder, slightly curved armhole, longer close to body sleeve, and wider hems.



CLASSIC FIT

Longer dropped shoulder, straight armhole and wider, relaxed short sleeves.



Sizing Chart

STYLE #	XS/LXS	S/LS	M/LM	L/LL	XL/LXL	2XL/L2XL	3XL/L3XL	4XL	5XL
T-SHIRTS									
HA00	44cm x 64cm	47cm x 67cm	50cm x 70cm	53cm x 73cm	56cm x 75cm	59cm x 77cm	63cm x 80cm		
HA30/HA40	44cm x 64cm	47cm x 67cm	50cm x 70cm	53cm x 73cm	56cm x 75cm	59cm x 77cm			
76000	44cm x 64cm	47cm x 67cm	50cm x 70cm	53cm x 73cm	56cm x 75cm	59cm x 77cm	63cm x 80cm	66cm x 83cm	71cm x 86cm
76000L		40.5cm x 58.5cm	43cm x 61cm	46cm x 63.5cm	49cm x 66cm	52cm x 68.5cm			
76400	44cm x 64cm	47cm x 67cm	50cm x 70cm	53cm x 73cm	56cm x 75cm	59cm x 77cm			
76500		47cm x 67cm	50cm x 70cm	53cm x 73cm	56cm x 75cm	59cm x 77cm			
76600	44cm x 64cm	47cm x 67cm	50cm x 70cm	53cm x 73cm	56cm x 75cm	59cm x 77cm			
76200	43cm x 63cm	46cm x 66cm	48cm x 69cm	51cm x 72cm	53cm x 74cm	56cm x 76cm			
63000	44cm x 64cm	47cm x 67cm	50cm x 70cm	53cm x 73cm	56cm x 75cm	59cm x 77cm	62cm x 79cm		
63V00	44cm x 64cm	47cm x 67cm	50cm x 70cm	53cm x 73cm	56cm x 75cm	59cm x 77cm			
64000 NEW!	41cm x 69cm	46cm x 71cm	51cm x 74cm	56cm x 76cm	61cm x 79cm	66cm x 81cm	71cm x 84cm		

STYLE #			YXXS	YXS	YS	YM	YL	YXL
YOUTH T-SHIRT								
76000B			31cm x 43cm	33cm x 45cm	36cm x 48cm	38cm x 51cm	41cm x 54cm	43cm x 58cm

STYLE #	XS	S	M	L	XL	2XL	3XL	4XL	5XL
SPORT SHIRT									
6800	43cm x 62cm	46cm x 65cm	49cm x 68cm	52cm x 71cm	55cm x 75cm	59cm x 79cm	62cm x 82cm		

STYLE #	XS	S	M	L	XL	2XL	3XL	4XL	5XL
FLEECE									
88000/88500/88600	48cm x 62cm	51cm x 64.5cm	53cm x 67cm	56cm x 70cm	61cm x 72.5cm	64cm x 75cm			

GILDAN COLOR SWATCHES



Sand 38C



Light Pink 20C



Red 40C



Light Blue 69C



Sapphire 26C



Daisy 98C



Safety Pink 263C



Maroon 83C



Carolina Blue 109C



Royal 51C



Gold 24C



Azalea 71C



Berry 268C



Cobalt 445C



Heather Royal 218C



Orange 37C



Heliconia 10C



Orchid 191C



Sport Purple 766C



Sport Royal 765C



S.Orange 193C



Heather Red 234C



Heather Purple 232C



Purple 81C



Navy 32C



Irish Green 167C



Safety Green 188C



Military Green 106C



Graphite Heather 516H



White 30N



Jade Dome 29C



Lime 12C



Forest Green 33C



Charcoal 42C



Ash Grey 93H



Seafoam 24G



NEW! Mint Green 455C



Dark Chocolate 105C



Dark Heather 108C



Sport Grey 95H



Indigo Blue 80C



Heather Irish Green 215C



Black 36C

DECORATOR'S TECHNIQUES

HEAT TRANSFER

Heat transfer involves combining heat and pressure to transfer images to garments. This is a great option for detailed prints, customization, shorter runs and quick turnaround times.

DIRECT TO GARMENT

Direct to garment printing (DTG) is printing on textiles using inkjet technology which usually utilizes specialized water-based inks. DTG is particularly effective for short runs, full color printing, or for reproducing fine detail.

We have a style for every
technique, whatever it is

As any decorator will tell you, choosing the right fabrics, weights and looks can be the key to producing memorable decorative results.

That's why decorators big and small consistently look to Gildan® for quality everyday basics to meet their unique embellishment needs.

After all, whether the project calls for heat transfer, direct-to-garment, dye-sublimation, or screen printing, Gildan® offers a variety of fits, colors and styles-- from heavyweight cotton/poly blended hoodies to lightweight 100% ring spun cotton tees-- to match virtually any decorating demand.



SCREEN PRINT

Screen printing (or silk screening) is a technique that uses stencils and ink to create designs on garments. It is the most economical method for producing large quantities that involve cotton or cotton-blend garments.

EMBROIDERY

Embroidery is sewing a design, type or logo onto a garment with special thread. This technique gives garments a higher perceived value and works particularly well on heavier weight garments such as fleece.

SUBLIMATION

Also called dye sublimation, this process uses heat-sensitive inks to create full-color, photo-quality reproductions of digital images that last. Sublimation is well suited for 100% polyester garments.



Creating the change we want to see.

Responsibility in every stitch.

So much goes into our products beyond cloth and dye — our beliefs, our values and our drive to Making Apparel Better®. We're committed to being sustainable, ethical and transparent about our practice, because while we fabricate many products, we never fabricate the truth behind how they're made.

Conserving the environment.

Quality. Price. Impact. All in equal measure.

- We've been recognized with several awards for our sustainability efforts. We are one of only three apparel companies on the Wall Street Journal® Top 100 Most Sustainably Managed Companies and we have made the Dow Jones® Sustainability Index for 8 years running.
- We source our fibers responsibly and sustainably.
- We innovate and develop technologies to reduce our use of water and energy to lower our impact on the planet.



Caring for our people.

Our people first, and foremost.

- Because we own and operate our own factories, we're able to offer all our employees fair wages and empowering and safe workplaces.
- We also offer competitive benefits like subsidized meals, free transportation, and some of our facilities have free on-site medical clinics for our people.



Creating stronger communities.

What we make matters as much as where we make it.

- We create economic development opportunities in the regions we operate.
- We invest in local organisations and projects to help our communities prosper.



Find out more at [genuineresponsibility.com](https://www.genuineresponsibility.com)

Awards, recognition,
certifications
and high fives.

